

EPDM PRIMER

Designed for one-step cleaning and priming of surfaces prior to the application of 75mm Secure Tape, 225mm Uncured Flashing, 150mm Cover Strip, pre formed pipe boots, walkway pads and all other pressure sensitive products.

FEATURES & BENEFITS

One-step cleaner and primer used in conjunction with all pressure sensitive accessories on ClassicBond EPDM installations.

- Coverage rates up to 11m²/litre on Pre-Kleened membrane, and 6m²/litre on dusted membrane
- Fast curing time

MIXING

Stir thoroughly until all settled pigments are dispersed and the primer is uniform in colour. A minimum of five minutes stirring is recommended.

Before using this product please ensure that you have been supplied with and have read carefully the following information:

1. The product labels
2. ClassicBond EPDM Primer Safety Data Sheet

APPLICATION*

1. Remove all foreign material.

a. Excessive mica dust may be removed by brushing or wiping with a dry cloth.

b. The use of Weathered Membrane Cleaner may be necessary. This process is essential on membrane that has been exposed for a number of weeks or dusted membrane. Note: Permeation-resistant gloves (that meet ANSI/ISEA 105-2005) are required for hand protection when cleaners or primers are being used.

2. Use care in removing and replacing the lid to keep the lid from being distorted. Wipe out excess primer from the rim to promote a positive seal and keep the lid on the can when not in use. Once resealed, turn the can upside down and back again to create an airtight seal under the rim.

3. Thoroughly stir primer by hand until all settled materials are blended into the solution.

4. Application of ClassicBond Primer:

a. Dusted EPDM Membrane- Clean the target area with Weathered Membrane Cleaner. Change wipes often to ensure mica dust is removed. Apply the primer to the membrane with a short nap-length paint roller or scrubbing pad. The coated area will be free of globs or puddles.

b. Pre-Kleened Membrane: Apply the primer to the membrane with a short nap-length paint roller, scrubbing pad or brush. The coated area will be free of globs or puddles.

5. Allow the ClassicBond Primer to dry until it does not transfer to a dry finger touch. Installation of the Seam Tape or pressure-sensitive product as soon as the primer flashes off minimises potential dust contamination and promotes adhesion in colder weather.

6. Complete the detail as specified in the ClassicBond Specifications and Details.

EPDM PRIMER

PRECAUTIONS

1. This product is **FLAMMABLE**. Precautions must be taken to keep the primer away from heat, flame and sparks during storage and use.
2. Avoid breathing vapours. Keep container closed when not in use. Use with adequate ventilation. If inhaled, remove to fresh air. If not breathing, perform artificial respiration. If breathing is difficult, give oxygen. Seek medical guidance immediately. During application, efforts must be made to prevent fumes from entering the building via air ventilation ducts. Do not place open containers or mix adhesive near fresh air intake units. When possible, shut down or seal off the closest units.
3. If swallowed, **DO NOT INDUCE VOMITING**. Seek medical guidance immediately.
4. Avoid contact with eyes and skin
5. Permeation-resistant gloves (that meet ANSI/ISEA 105-2005) must be worn when using Primer to protect hands from staining and irritating ingredients.
6. Primer is not white in colour. Care should be taken to limit the amount of primer exposed beyond the target area for improved aesthetics.
7. Storage temperatures in excess of 32°C will shorten product shelf life. Should the primer be stored at temperatures lower 15°C, restore to room temperature prior to use.
9. Keep can tightly closed when not in use to protect from moisture contamination or humid air exposure. Minimising exposure to humid air prolongs the working life of the primer. Use care in removing and replacing the lid to keep the lid from being distorted. Wipe out excess primer from the rim to promote a positive seal and keep the lid on the can when not in use. Once resealed, turn the can upside down and back again to create an airtight seal under the rim.
10. Due to solvent flash-off, condensation may form on freshly applied ClassicBond Primer when the ambient temperature is near the dew point. If condensation develops, the application of primer must be discontinued (proper adhesion will not be obtained). Allow the surface to dry and apply a thin freshener coat of primer to the previously coated surface when conditions allow.
11. **KEEP OUT OF THE REACH OF CHILDREN.**

PROPERTIES AND CHARACTERISTICS

Base: Synthetic rubber
Solids: 18%
Colour: Olive drab to dark grey
VOC: 727 grams/litre
Flash Point: 4.4°C
Packaging 500ml/1 litre canister
Shelf Life: 12 months between 5°C - 25°C